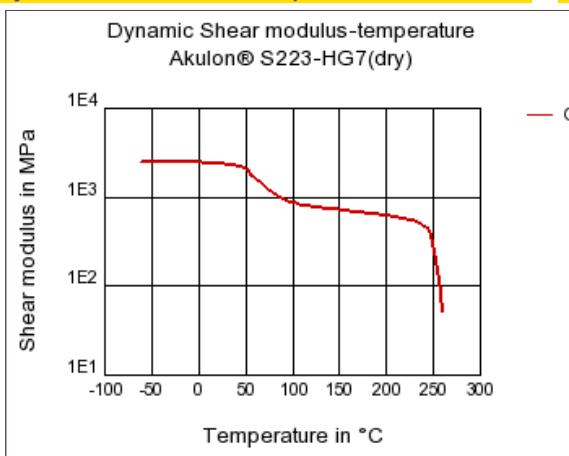


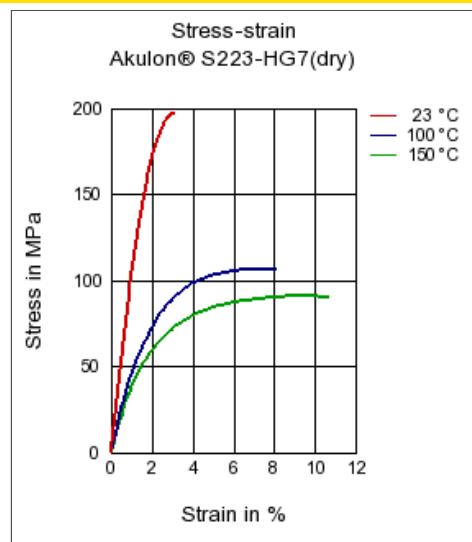
Akulon® S223-HG7			
PA66-GF35			
DSM Engineering Plastics			
Product Texts			
35% Glass Reinforced, Heat Stabilized			
ISO 1043 PA66-GF35			
Akulon website			
Rheological properties	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.5 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	1.4 / *	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	11000 / 7500	MPa	ISO 527-1/-2
Stress at break	200 / 130	MPa	ISO 527-1/-2
Strain at break	3 / 6	%	ISO 527-1/-2
Charpy impact strength (+23°C)	95 / 105	kJ/m²	ISO 179/1eU
Charpy impact strength, -30°C	75 / 75	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	13 / 21	kJ/m²	ISO 179/1eA
Charpy notched impact strength, -30°C	11 / 11	kJ/m²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature (10°C/min)	260 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	250 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	260 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	20 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	60 / *	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	IEC 60695-11-10
UL recognition	UL / *	-	-
Burning behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.7 / *	mm	IEC 60695-11-10
UL recognition	UL / *	-	-
Electrical properties			
ISO Data			
Relative permittivity, 100Hz	4 / 10	-	IEC 60250
Relative permittivity, 1MHz	3.6 / 4	-	IEC 60250
Dissipation factor, 100Hz	50 / 3000	E-4	IEC 60250
Dissipation factor, 1MHz	140 / 1000	E-4	IEC 60250
Volume resistivity	1E12 / 1E10	Ohm*m	IEC 60093
Surface resistivity	* / 1E13	Ohm	IEC 60093
Electric strength	35 / 30	kV/mm	IEC 60243-1
Comparative tracking index	500 / 500	-	IEC 60112
Other properties			
ISO Data			
Water absorption	5.5 / *	%	Sim. to ISO 62
Humidity absorption	1.5 / *	%	Sim. to ISO 62
Density	1410 / -	kg/m³	ISO 1183

Diagrams

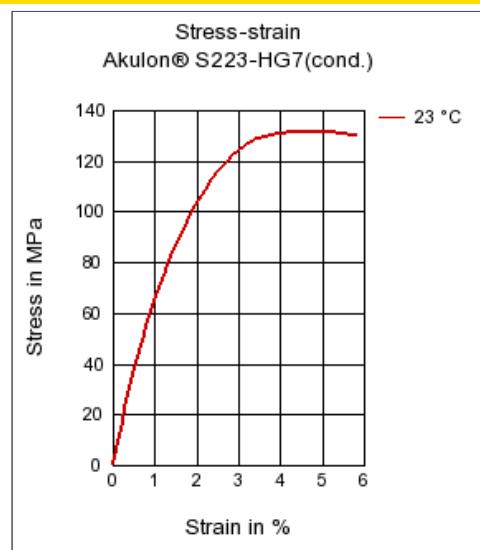
Dynamic Shear modulus-temperature



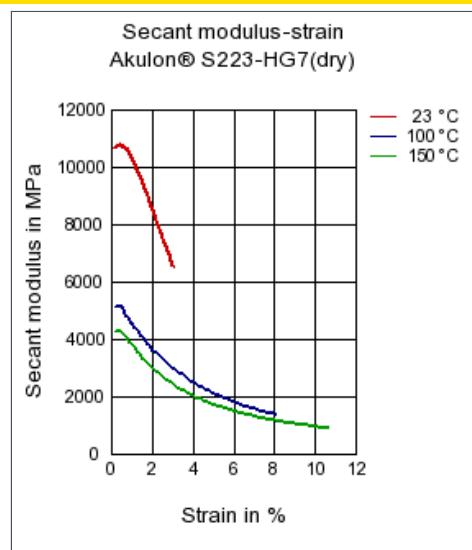
Stress-strain



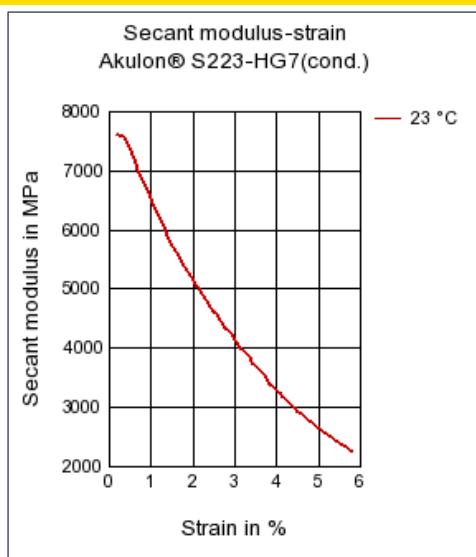
Stress-strain



Secant modulus-strain



Secant modulus-strain



Characteristics

Processing

Injection Molding

Additives

Release agent

Delivery form

Pellets

Special Characteristics

Heat stabilized or stable to heat

Other text information

Injection Molding

[Injection Molding Recommendations](#)